1. IDENTIFICATION

GHS Product Identifier
SHELL E85 FUEL

Company Name
VIVA ENERGY AUSTRALIA PTY LTD (ABN 46 004 610 459)

Address
Level 16, 720 Bourke Street Docklands
Victoria 3008 Australia

Telephone/Fax Number
Tel: +61 (0)3 8823 4444
Fax: +61 (0)3 8823 4800

Emergency phone number
1800 651 818 (Australia) / Poisons Information Centre:13 11 26 (Australia)

Recommended use of the chemical and restrictions on use
Used as a fuel for spark ignition engines in flex fuel vehicles.

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>SHELL RACING E85</td>
<td></td>
</tr>
<tr>
<td>E85 FLEXIBLE FUEL</td>
<td></td>
</tr>
</tbody>
</table>

2. HAZARD IDENTIFICATION

GHS classification of the substance/mixture
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia
Classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)
Aspiration Hazard: Category 1
Carcinogenicity: Category 1
Eye Damage/Irritation: Category 2A
Flammable Liquids: Category 2
Germ Cell Mutagenicity: Category 1
Hazardous to the Aquatic Environment - Long-Term Hazard: Category 3
Skin Corrosion/Irritation: Category 2
Toxic to Reproduction: Category 2

Signal Word(s)
DANGER

Hazard Statement(s)
H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H340 May cause genetic defects.
H350 May cause cancer.
H361 Suspected of damaging fertility or the unborn child.
H412 Harmful to aquatic life with long lasting effects.

Pictogram(s)
Flame, Exclamation mark, Health hazard

Precautionary statement – Prevention
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P264 Wash contaminated skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement – Response
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P310 Do NOT induce vomiting.
P312+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362 Take off contaminated clothing and wash before reuse.
P370+P378 In case of fire: Use foam, water spray or fog, dry chemical powder, carbon dioxide for extinction.

Precautionary statement – Storage
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Precautionary statement – Disposal
P501 Dispose of contents/container to an approved waste disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS</th>
<th>Proportion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanol</td>
<td>64-17-5</td>
<td>85 %</td>
</tr>
<tr>
<td>Gasoline, low boiling point naphtha</td>
<td>86290-81-5</td>
<td>&lt;15 %</td>
</tr>
<tr>
<td>Benzene</td>
<td>71-43-2</td>
<td>&lt;0.2 %</td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES

Inhalation
If inhaled, remove affected person from contaminated area. Keep at rest until recovered. If symptoms develop and/or persist seek medical attention.

Ingestion
Do NOT induce vomiting. Wash out mouth and lips with water. Where vomiting occurs naturally have affected person place head below hip level in order to reduce risk of aspiration. Seek immediate medical attention.

Skin
Remove all contaminated clothing immediately. Wash affected area thoroughly with soap and water. Wash contaminated clothing before reuse or discard. Seek medical attention.

Eye contact
If in eyes, hold eyelids apart and flush the eyes continuously with running water. Remove contact lenses. Continue flushing for several minutes until all contaminants are washed out completely. Seek medical attention.

First Aid Facilities
Eyewash, safety shower and normal washroom facilities.

Advice to Doctor
Treat symptomatically.

Other Information
For advice in an emergency, contact a Poisons Information Centre or a doctor at once. (131 126)

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Foam, water spray or fog, dry chemical powder, carbon dioxide.

Unsuitable Extinguishing Media
Do not use water in a jet.

Hazards from Combustion Products
Under fire conditions this product may emit toxic and/or irritating fumes, smoke and gases including carbon monoxide, carbon dioxide and oxides of nitrogen.

Specific Hazards Arising From The Chemical
Highly flammable liquid and vapour. Keep containers and fire-exposed surfaces cool with water spray. Shut off any leak if safe to do so and remove sources of re-ignition. Vapour/air mixtures may ignite explosively. Flashback along the vapour trail may occur. Runoff to sewer may create fire or explosion hazard.

Hazchem Code
• 3YE

Decomposition Temperature
Not available

Precautions in connection with Fire
Fire fighters should wear full protective clothing and self-contained breathing apparatus (SCBA) operated in positive pressure mode. In case of fire the product may be violently or explosively reactive. Use water spray to disperse vapours. This product should be prevented from entering drains and watercourses.

6. ACCIDENTAL RELEASE MEASURES

Emergency Procedures
Wear appropriate personal protective equipment and clothing to prevent exposure. Extinguish or remove all sources of ignition and stop leak if safe to do so. Increase ventilation. Evacuate all unprotected personnel. If possible contain the spill. Place inert absorbent, non combustible material onto spillage. Use clean non-sparking tools to collect the material and place into suitable labelled containers for subsequent recycling or disposal. Dispose of waste according to the applicable local and national regulations. If contamination of sewers or waterways occurs inform the local water and waste management authorities in accordance with local regulations.
7. HANDLING AND STORAGE

Precautions for Safe Handling
Wear appropriate personal protective equipment and clothing to prevent exposure. Handle and use the material in a well-ventilated area, away from sparks, flames and other ignition sources. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Work from suitable, labelled, fire-resistant containers. Open containers carefully as they may be under pressure. Keep containers tightly closed. Flameproof equipment is necessary in areas where the product is being used. Take precautionary measures against static discharges. Earth or bond all equipment. Do not empty into drains. Ensure a high level of personal hygiene is maintained when using this product, that is, always wash hands before eating, drinking, smoking or using the toilet facilities. Avoid exposure. Do not handle until all safety precautions have been read and understood. It is recommended that pregnant or breastfeeding women should not handle this product unless adequate exposure protection can be assured at all times. Female personnel planning pregnancy should be made aware of the potential risks.

Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well-ventilated area away from sources of ignition, oxidising agents, strong acids, foodstuffs, and clothing. Keep containers closed when not in use, securely sealed and protected against physical damage. Inspect regularly for deficiencies such as damage or leaks. Have appropriate fire extinguishers available in and near the storage area. Take precautions against static electricity discharges. Use proper grounding procedures. Ensure that storage conditions comply with applicable local and national regulations.

For information on the design of the storeroom, reference should be made to Australian Standard AS1940 - The storage and handling of flammable and combustible liquids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limit values
No exposure standards have been established for this material. However, the available exposure limits for ingredients are listed below:
Benzene
TWA: 1 ppm
TWA: 3.2 mg/m³
Ethanol
TWA: 1000 ppm
TWA: 1880 mg/m³
Gasoline
TWA: 900 mg/m³

TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week.

Biological Limit Values
Name: Benzene
Determinant: S-Phenylmercapturic acid in urine
Value: 25 µg/g creatinine
Determinant: t,t-Muconic acid in urine
Value: 500 µg/g creatinine
Sampling time: End of shift
Notation: B
Source: American Conference of Industrial Hygienists (ACGIH)

Appropriate Engineering Controls
This substance is hazardous and should be used with a local exhaust ventilation system, drawing vapours away from workers' breathing zone. A flame-proof exhaust ventilation system is required. If the engineering controls are not sufficient to maintain concentrations of vapours/mists below the exposure standards, suitable respiratory protection must be worn. Refer to relevant regulations for further information concerning ventilation requirements.

Refer to AS 1940 - The storage and handling of flammable and combustible liquids and AS/NZS 60079.10.1:2009 Explosive atmospheres - Classification of areas - Explosive gas atmospheres, for further information concerning ventilation requirements.

Respiratory Protection
If engineering controls are not effective in controlling airborne exposure then an approved respirator with a replaceable vapor/
mist filter should be used. Refer to relevant regulations for further information concerning respiratory protective requirements. Reference should be made to Australian Standards AS/NZS 1715, Selection, Use and Maintenance of Respiratory Protective Devices; and AS/NZS 1716, Respiratory Protective Devices, in order to make any necessary changes for individual circumstances.

**Eye Protection**
Safety glasses with side shields, chemical goggles or full-face shield as appropriate should be used. Final choice of appropriate eye/face protection will vary according to individual circumstances. Eye protection devices should conform to relevant regulations. Eye protection should conform with Australian/New Zealand Standard AS/NZS 1337 - Eye Protectors for Industrial Applications.

**Hand Protection**
Wear gloves of impervious material nitrile gloves may be suitable. (Breakthrough time of > 240 minutes.) For incidental contact/splash protection Neoprene, PVC gloves may be suitable. Final choice of appropriate gloves will vary according to individual circumstances i.e. methods of handling or according to risk assessments undertaken. Occupational protective gloves should conform to relevant regulations. Reference should be made to AS/NZS 2161.1: Occupational protective gloves - Selection, use and maintenance.

**Body Protection**
Suitable protective workwear, e.g. cotton overalls buttoned at neck and wrist is recommended. Chemical resistant apron is recommended where large quantities are handled.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Appearance</strong></td>
<td>Clear water white to yellow liquid free of solid material</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>Water white to yellow</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Characteristic petrol-ethanol odour</td>
</tr>
<tr>
<td><strong>Decomposition Temperature</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Melting Point</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Freezing Point</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Boiling Point</strong></td>
<td>&gt;35 - 210°C</td>
</tr>
<tr>
<td><strong>Solubility in Water</strong></td>
<td>85% miscible</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>6.5</td>
</tr>
<tr>
<td><strong>Vapour Pressure</strong></td>
<td>50kPa (25°C)</td>
</tr>
<tr>
<td><strong>Vapour Density (Air=1)</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Evaporation Rate</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Odour Threshold</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>&lt;0.1 cSt (40°C)</td>
</tr>
<tr>
<td><strong>Partition Coefficient: n-octanol/water</strong></td>
<td>Not available</td>
</tr>
</tbody>
</table>
Density
780 kg/m³ (15°C)

Flash Point
-40°C (Closed cup)

Flammability
Flammable

Auto-Ignition Temperature
230°C

Flammable Limits - Lower
1.4 %

Flammable Limits - Upper
19 %

10. STABILITY AND REACTIVITY

Chemical Stability
Stable under normal conditions of storage and handling.

Reactivity and Stability
Reacts with incompatible materials.

Conditions to Avoid
Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials
Strong oxidising agents.

Hazardous Decomposition Products
Under fire conditions this product may emit toxic and/or irritating fumes, smoke and gases including carbon monoxide, carbon dioxide and oxides of nitrogen.

Possibility of hazardous reactions
Not available

Hazardous Polymerization
Not available

11. TOXICOLOGICAL INFORMATION

Toxicology Information
No toxicity data available for this material.

Ingestion
May be fatal if swallowed and enters airways. Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause severe pulmonary injury that may lead to death. May cause irritation to the mouth, throat, esophagus and stomach with symptoms of nausea, abdominal discomfort, vomiting and diarrhoea.

Inhalation
Inhalation of product vapours may cause irritation of the nose, throat and respiratory system.

Skin
Causes skin irritation. Skin contact will cause redness, itching and swelling. Repeated exposure may cause skin dryness and cracking and may lead to dermatitis.

Eye
Causes serious eye irritation. On eye contact this product will cause tearing, stinging, blurred vision, and redness.

Respiratory sensitisation
Not expected to be a respiratory sensitizer.

Skin Sensitisation
Not expected to be a skin sensitizer.
**Germ cell mutagenicity**
May cause genetic defects. Classified as Known or presumed to induce heritable mutations.

**Carcinogenicity**
May cause cancer. Classified as a Known or presumed human carcinogen.

Benzene is listed as a Group 1: Carcinogenic to humans according to International Agency for Research on Cancer (IARC). Gasoline is listed as a Group 2B: Possibly carcinogenic to humans according to International Agency for Research on Cancer (IARC).

**Reproductive Toxicity**
Suspected of damaging fertility or the unborn child. Classified as a suspected human reproductive or developmental toxicant.

**STOT-single exposure**
Not expected to cause toxicity to a specific target organ.

**STOT-repeated exposure**
Not expected to cause toxicity to a specific target organ.

**Aspiration Hazard**
May be fatal if swallowed and enters airways.

### 12. ECOLOGICAL INFORMATION

**Ecotoxicity**
Harmful to aquatic life with long lasting effects.

**Persistence and degradability**
Not available

**Mobility**
Not available

**Bioaccumulative Potential**
Not available

**Other Adverse Effects**
Not available

**Environmental Protection**
Do not discharge this material into waterways, drains and sewers.

### 13. DISPOSAL CONSIDERATIONS

**Disposal considerations**
Dispose of waste according to applicable local and national regulations. Labels should not be removed from containers until they have been cleaned. Advise flammable nature. Empty containers may contain flammable residues. Do not cut, puncture or weld on or near containers. Contaminated containers must not be treated as household waste. Containers should be cleaned by appropriate methods and then re-used or disposed of by landfill or incineration as appropriate. Do not incinerate closed containers. Wastes including emptied containers are controlled wastes and should be disposed of in accordance with all applicable local and national regulations. Do not allow into drains or watercourses or dispose of where ground or surface waters may be affected.

### 14. TRANSPORT INFORMATION

**Transport Information**
Road and Rail Transport (ADG Code):
This material is a Class 3 - Flammable Liquid according to The Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)
Class 3 - Flammable Liquids are incompatible in a placard load with any of the following:
- Class 1, Explosives
- Division 2.1, Flammable Gases, (Division 2.1 and Class 3 are incompatible in transport if both are in tanks or other receptacles with a capacity individually exceeding 500 L.)
- Division 2.3, Toxic Gases
- Division 4.2 Spontaneously Combustible Substances
- Division 5.1 Oxidising Agents and Division 5.2, Organic Peroxides
- Class 6 Toxic or Infectious Substances (where the flammable liquid is nitromethane)
- Class 7: Radioactive materials unless specifically exempted

Marine Transport (IMO/IMDG):
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.
Class/Division: 3
UN No: 3475
Proper Shipping Name: ETHANOL AND GASOLINE MIXTURE
Packing Group: II
EMS : F-E, S-E
Special Provisions: 333, 363

Air Transport (ICAO/IATA):
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.
Class/Division: 3
UN No: 3475
Proper Shipping Name: Ethanol and gasoline mixture
Packing Group: II
Packaging Instructions (passenger & cargo): 353
Packaging Instructions (cargo only): 364
Hazard Label: Flammable Liquid
Special Provisions: A156

U.N. Number
3475

UN proper shipping name
ETHANOL AND GASOLINE MIXTURE

Transport hazard class(es)
3

Packing Group
II

Hazchem Code
•3YE

Special Precautions for User
Not available

IERG Number
14

IMDG Marine pollutant
No

Transport in Bulk
Not available

Other Information
This product is classified as Oils under MARPOL Annex I. MARPOL Annex I rules apply for bulk shipments by sea.

15. REGULATORY INFORMATION

Regulatory information
Classified as Hazardous according to the Globally Harmonised System of classification and labelling of chemicals (GHS) including Work, Health and Safety regulations, Australia.

SUSMP Schedule: S5. When packed in containers having capacity of less than 20 litres.
SUSMP Schedule: Not scheduled. When packed in containers having capacity of greater than 20 litres.

Poisons Schedule
S5
Australia (AICS)
All components of this product are listed on the Inventory or exempted.

16. OTHER INFORMATION

Date of preparation or last revision of SDS
SDS created: December 2016

References
Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice.
Standard for the Uniform Scheduling of Medicines and Poisons.
Australian Code for the Transport of Dangerous Goods by Road & Rail.
Model Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.
Workplace exposure standards for airborne contaminants, Safe work Australia.
American Conference of Industrial Hygienists (ACGIH).
Globally Harmonised System of classification and labelling of chemicals.

END OF SDS